

Machine Shops: 2002

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2002 Economic Census

Manufacturing

Industry Series



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U.S. Department of Commerce
Economics and Statistics Administration
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-- Not applicable for this report.

Table 1. Historical Statistics for the Industry: 2002 and Earlier Years

[Data based on the 2002 Economic Census and the 2002 Annual Survey of Manufactures (ASM). For information on confidentiality protection, sampling error, nonsampling error, and explanation of terms, see note at end of table. For meaning of abbreviations and symbols, see introductory text]

Industry and year ¹	Com- panies ²	All estab- lish- ments ³	All employees		Production workers			Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expendi- tures (\$1,000)
			Number ⁴	Payroll (\$1,000)	Number ⁴	Hours (1,000)	Wages (\$1,000)				
332710, Machine shops 2002..	22 148	22 363	240 140	8 968 035	180 651	348 982	5 968 937	17 848 404	8 527 365	26 347 619	1 659 763
2001..	N	N	294 605	10 228 521	225 440	449 771	6 830 324	19 504 312	9 772 680	29 304 548	1 626 683
2000..	N	N	298 630	10 407 675	232 827	442 844	6 999 591	20 551 822	10 143 482	30 495 354	1 882 060
1999..	N	N	291 482	9 744 727	224 846	434 099	6 540 368	18 833 831	9 252 810	27 995 426	1 736 842
1998..	N	N	303 126	9 844 537	236 351	477 156	6 581 055	18 283 952	8 777 876	27 006 257	1 704 551
1997..	23 430	23 607	289 437	9 446 782	224 717	426 909	6 306 733	18 330 482	8 610 590	26 850 065	1 552 641

¹Statistics presented for years ending in 2 and 7 are census data. Interim census years are derived in a representative sample of manufacturing establishments canvassed in the Annual Survey of Manufactures (ASM).

²For the census, a company is defined as a business organization consisting of one establishment or more under common ownership or control.

³Includes establishments with payroll at any time during the year.

⁴Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.

Note: The data in this table are based on the 2002 Economic Census and the 2002 Annual Survey of Manufactures (ASM). To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain sampling errors and nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

Table 2. Industry Statistics for Selected States: 2002

[States that are a disclosure or with less than 100 employees are not shown. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, explanation of terms, and geographical definitions, see note at end of table. For information on geographic areas followed by *, see Appendix D. For meaning of abbreviations and symbols, see introductory text]

Industry and geographic area	E ¹	All establishments ²		All employees		Production workers			Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expenditures (\$1,000)
		Total	With 20 employees or more	Number ³	Payroll (\$1,000)	Number ³	Hours (1,000)	Wages (\$1,000)				
332710, Machine shops												
United States	2	22 363	3 061	240 140	8 968 035	180 651	348 982	5 968 937	17 848 404	8 527 365	26 347 619	1 659 763
Alabama	2	355	51	3 601	122 588	2 717	4 995	82 952	228 227	108 949	336 696	21 382
Alaska	1	20	1	105	4 529	80	176	3 049	11 370	5 091	16 368	738
Arizona	2	311	40	3 147	116 720	2 306	4 434	78 472	216 378	94 326	311 812	16 729
Arkansas	3	193	15	1 286	41 541	991	1 863	28 984	88 625	40 413	129 027	7 977
California	3	2 982	365	29 282	1 146 649	22 466	43 296	786 976	2 281 562	966 266	3 249 740	209 642
Colorado	3	310	25	2 173	79 341	1 609	3 017	52 093	151 867	70 907	224 207	13 630
Connecticut	4	451	53	5 371	214 900	3 430	6 922	129 941	361 220	233 848	592 110	34 569
Delaware	2	36	5	405	18 706	279	588	11 808	40 752	18 636	59 611	2 415
Florida	4	593	37	3 294	111 425	2 472	4 570	74 249	210 527	96 624	306 311	21 690
Georgia	4	417	39	3 119	114 498	2 329	4 391	74 972	214 950	113 034	335 245	19 895
Idaho	2	112	10	733	22 927	580	994	15 857	44 879	17 993	62 820	6 208
Illinois	2	1 234	206	14 761	575 116	11 155	22 157	382 567	1 135 257	509 057	1 639 690	102 567
Indiana	2	658	99	7 188	257 658	5 426	10 294	172 530	496 592	211 136	713 023	47 055
Iowa	2	235	45	2 903	99 430	2 181	4 097	66 041	196 105	110 668	305 339	16 831
Kansas	1	212	39	3 388	116 518	2 462	4 887	76 166	227 037	170 623	396 096	19 885
Kentucky	3	258	47	3 408	118 499	2 493	4 759	74 524	242 997	108 793	355 253	15 807
Louisiana	3	280	54	3 612	122 761	2 786	4 893	82 680	236 474	100 038	335 591	22 746
Maine	1	112	10	1 113	49 183	885	1 769	35 530	115 472	50 238	165 756	12 226
Maryland	3	182	38	2 474	100 960	1 847	3 605	64 287	209 830	112 471	321 528	29 892
Massachusetts	2	634	95	7 009	307 885	5 104	10 322	200 250	585 620	249 222	835 465	49 143
Michigan	2	1 293	208	16 926	652 831	12 810	25 283	436 861	1 395 187	804 657	2 206 954	151 677
Minnesota	1	650	103	7 896	310 451	5 734	10 984	198 942	640 306	307 569	946 104	58 514
Mississippi	2	134	14	1 012	33 938	756	1 430	21 879	64 935	36 477	101 201	5 715
Missouri	2	416	43	4 122	152 322	3 139	5 906	103 097	302 898	120 569	423 025	28 426
Montana	4	75	4	347	12 207	250	443	7 642	25 596	18 501	43 568	1 880
Nebraska	3	113	9	885	29 446	667	1 270	20 393	60 158	26 932	85 531	4 174
Nevada	3	78	4	393	13 620	284	483	8 795	28 754	11 013	39 740	2 036
New Hampshire	4	200	28	1 747	70 416	1 284	2 514	47 634	137 552	52 204	189 726	10 699
New Jersey	3	529	50	4 504	199 225	3 217	6 221	120 385	357 281	190 795	545 942	37 848
New Mexico	4	86	6	613	24 539	452	852	16 359	38 213	19 592	59 050	3 323
New York	3	848	117	8 489	326 030	6 434	12 735	216 729	668 767	290 119	951 337	65 506
North Carolina	3	585	65	5 989	204 453	4 606	8 758	139 096	406 529	193 926	606 027	40 647
North Dakota	2	41	4	259	7 943	198	340	5 257	14 869	6 885	21 681	1 471
Ohio	2	1 587	237	18 881	681 221	14 466	28 573	466 501	1 368 944	623 983	1 992 947	108 431
Oklahoma	3	355	35	2 871	96 799	2 203	4 094	66 410	184 608	73 567	255 292	17 101
Oregon	2	341	37	2 894	103 883	2 134	4 181	67 694	199 935	91 050	291 533	17 428
Pennsylvania	2	1 155	200	14 270	523 499	10 761	20 882	348 263	998 804	466 035	1 463 537	87 484
Rhode Island	1	85	12	892	33 394	707	1 384	24 070	69 866	32 234	101 951	9 470
South Carolina	3	303	43	3 028	108 554	2 290	4 157	73 163	210 281	101 816	313 615	37 208
South Dakota	1	49	8	421	12 538	332	604	9 214	25 258	14 689	38 044	2 107
Tennessee	2	404	58	3 951	146 852	2 998	5 721	99 552	303 457	129 916	418 824	20 290
Texas	3	1 564	215	17 273	619 229	13 422	25 661	412 911	1 344 015	556 206	1 881 011	129 397
Utah	4	180	26	1 591	52 899	1 193	2 185	35 392	110 920	53 137	162 274	11 454
Vermont	2	45	7	362	12 966	276	557	8 608	24 403	7 565	32 188	2 003
Virginia	1	319	38	4 219	154 739	3 262	6 403	105 519	290 860	114 480	404 070	29 064
Washington	2	459	43	4 106	143 656	2 962	5 891	96 912	304 346	136 606	443 802	25 286
West Virginia	2	121	22	1 672	48 638	1 302	2 436	34 413	97 267	44 978	141 266	8 863
Wisconsin	1	709	144	11 577	429 230	8 466	16 239	268 967	839 891	595 658	1 438 422	68 024
Wyoming	1	42	5	484	16 511	370	626	11 210	31 083	15 871	47 552	3 054

¹Some payroll and sales data for small single-establishment companies with up to 20 employees (cutoff varied by industry) were obtained from administrative records of other government agencies rather than from census report forms. These data were then used in conjunction with industry averages to estimate statistics for these small establishments. This technique was also used for a small number of other establishments whose reports were not received at the time data were tabulated. The following symbols are shown where estimated data account for 10 percent or more of the figures shown: 1–10 to 19 percent; 2–20 to 29 percent; 3–30 to 39 percent; 4–40 to 49 percent; 5–50 to 59 percent; 6–60 to 69 percent; 7–70 to 79 percent; 8–80 to 89 percent; 9–90 percent or more.

²Includes establishments with payroll at any time during the year.

³Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.

Note: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C. For geographical definitions, see Appendix D.

Table 3. Detailed Statistics by Industry: 2002

[Data based on the 2002 Economic Census and the 2002 Annual Survey of Manufactures (ASM). For information on confidentiality protection, sampling error, nonsampling error, and explanation of terms, see note 2 at end of table. For meaning of abbreviations and symbols, see introductory text]

Item	Value
332710, Machine shops	
Companies ¹	number.. 22 148
All establishments ²	number.. 22 363
Establishments with 1 to 19 employees	number.. 19 302
Establishments with 20 to 99 employees	number.. 2 811
Establishments with 100 employees or more	number.. 250
All employees ³	number.. 240 140
Total compensation	\$1,000.. 10 487 413
Annual payroll	\$1,000.. 8 968 035
Total fringe benefits	\$1,000.. 1 519 378
Production workers, average for year	number.. 180 651
Production workers on March 12	number.. 180 782
Production workers on May 12	number.. 181 367
Production workers on August 12	number.. 180 907
Production workers on November 12	number.. 179 138
Production worker hours	\$1,000.. 348 982
Production worker wages	\$1,000.. 5 968 937
Total cost of materials	\$1,000.. 8 527 365
Materials, parts, containers, packaging, etc., used	\$1,000.. 6 298 980
Resales	\$1,000.. 775 267
Purchased fuels	\$1,000.. 60 198
Purchased electricity	\$1,000.. 270 261
Contract work	\$1,000.. 1 122 659
Quantity of electricity purchased for heat and power	1,000 kWh.. 4 139 508
Quantity of electricity generated less sold for heat and power	1,000 kWh.. S
Total value of shipments	\$1,000.. 26 347 619
Primary products value of shipments	\$1,000.. 23 246 932
Secondary products value of shipments	\$1,000.. 1 050 071
Total miscellaneous receipts	\$1,000.. 2 050 614
Value of resales	\$1,000.. 1 021 461
Contract receipts	\$1,000.. 441 019
Other miscellaneous receipts	\$1,000.. 588 134
Primary products specialization ratio	percent.. 96
Value of primary products shipments made in all industries	\$1,000.. 24 571 307
Value of primary products shipments made in this industry	\$1,000.. 23 246 932
Value of primary products shipments made in other industries	\$1,000.. 1 324 375
Coverage ratio	percent.. 95
Value added	\$1,000.. 17 848 404
Total inventories, beginning of year	\$1,000.. 2 843 274
Finished goods inventories	\$1,000.. 721 757
Work-in-process inventories	\$1,000.. 1 408 722
Materials and supplies inventories	\$1,000.. 715 134
Total inventories, end of year	\$1,000.. 2 900 110
Finished goods inventories	\$1,000.. 743 209
Work-in-process inventories	\$1,000.. 1 415 420
Materials and supplies inventories	\$1,000.. 744 361
Gross value of depreciable assets (acquisition costs) at beginning of year	\$1,000.. 14 028 646
Total capital expenditures (new and used)	\$1,000.. 1 659 763
Buildings and other structures (new and used)	\$1,000.. 202 820
Machinery and equipment (new and used)	\$1,000.. 1 456 943
Automobiles, trucks, etc., for highway use	\$1,000.. 91 077
Computers and peripheral data processing equipment	\$1,000.. 182 458
All other expenditures for machinery and equipment	\$1,000.. 1 183 408
Total retirements	\$1,000.. 878 980
Gross value of depreciable assets at end of year	\$1,000.. 14 809 429
Depreciation charges during year	\$1,000.. 1 035 892
Total rental payments	\$1,000.. 800 713
Buildings and other structures	\$1,000.. 451 595
Machinery and equipment	\$1,000.. 349 118
Total other expenses ⁴	\$1,000.. 2 211 298
Response coverage ratio ⁵	percent.. 71
Repair and maintenance services of buildings and/or machinery ⁴	\$1,000.. 189 622
Communications services ⁴	\$1,000.. 59 268
Legal services ⁴	\$1,000.. 41 638
Accounting, auditing, and bookkeeping services ⁴	\$1,000.. 49 033
Advertising and promotional services ⁴	\$1,000.. 37 014
Expensed computer hardware and supplies and purchased computer services ⁴	\$1,000.. 29 817
Refuse removal (including hazardous waste) services ⁴	\$1,000.. 42 225
Management consulting and administrative services ⁴	\$1,000.. 40 287
Taxes and license fees ⁴	\$1,000.. 125 792
All other expenses ⁴	\$1,000.. 1 596 602

¹For the census, a company is defined as a business organization consisting of one establishment or more under common ownership or control.

²Includes establishments with payroll at any time during the year.

³Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.

⁴Based on Annual Survey of Manufactures (ASM) sample data.

⁵A response coverage ratio is derived for this item by calculating the ratio of the weighted employment (establishment data multiplied by sample weight) for those Annual Survey of Manufactures (ASM) establishments that reported to the weighted total employment for all ASM establishments classified in this industry.

Note 1: The amounts shown for other expenses reflect only those services that establishments purchase from other companies.

Note 2: The data in this table are based on the 2002 Economic Census and the 2002 Annual Survey of Manufactures (ASM). To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain sampling errors and nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

Table 4. Industry Statistics by Employment Size: 2002

[Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, and explanation of terms, see note at end of table. For meaning of abbreviations and symbols, see introductory text]

Employment size class	E ¹	All establishments ²	All employees		Production workers			Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expenditures (\$1,000)
			Number ³	Payroll (\$1,000)	Number ³	Hours (1,000)	Wages (\$1,000)				
332710, Machine shops											
All establishments	2	22 363	240 140	8 968 035	180 651	348 982	5 968 937	17 848 404	8 527 365	26 347 619	1 659 763
Establishments with—											
1 to 4 employees	9	12 560	21 717	796 307	17 130	30 925	533 463	1 519 079	669 406	2 189 388	160 129
5 to 9 employees	3	3 300	22 748	815 450	16 910	30 899	558 744	1 627 345	636 955	2 271 854	168 291
10 to 19 employees	2	3 442	47 038	1 680 646	35 064	63 404	1 138 639	3 319 530	1 260 858	4 575 310	302 755
20 to 49 employees	2	2 228	65 911	2 504 293	49 655	97 502	1 660 656	4 986 723	2 156 555	7 141 886	436 008
50 to 99 employees	2	583	39 652	1 556 765	29 777	60 377	1 030 027	3 039 462	1 561 902	4 590 337	253 970
100 to 249 employees	1	229	32 915	1 279 027	24 646	50 017	842 665	2 659 542	1 608 413	4 249 882	239 608
250 to 499 employees	1	16	5 559	188 878	4 370	9 405	127 323	429 871	334 541	761 144	71 324
500 to 999 employees	2	4	h	D	D	D	D	D	D	D	D
1,000 to 2,499 employees	—	1	g	D	D	D	D	D	D	D	D
2,500 employees or more	—	—	—	—	—	—	—	—	—	—	—
Administrative records ⁴	9	11 677	20 782	769 099	16 641	30 204	515 609	1 447 896	657 350	2 103 736	151 954

¹Some payroll and sales data for small single-establishment companies with up to 20 employees (cutoff varied by industry) were obtained from administrative records of other government agencies rather than from census report forms. These data were then used in conjunction with industry averages to estimate statistics for these small establishments. This technique was also used for a small number of other establishments whose reports were not received at the time data were tabulated. The following symbols are shown where estimated data account for 10 percent or more of the figures shown: 1–10 to 19 percent; 2–20 to 29 percent; 3–30 to 39 percent; 4–40 to 49 percent; 5–50 to 59 percent; 6–60 to 69 percent; 7–70 to 79 percent; 8–80 to 89 percent; 9–90 percent or more.

²Includes establishments with payroll at any time during the year.

³Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.

⁴Some payroll and sales data for small single-establishment companies with up to 20 employees (cutoff varied by industry) were obtained from administrative records of other government agencies rather than from census report forms. These data were then used in conjunction with industry averages to estimate statistics for these small establishments. Data are also included in respective size classes shown.

Note: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

Table 5. Industry Statistics by Primary Product Class Specialization: 2002

[Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, and explanation of terms, see note at end of table. For meaning of abbreviations and symbols, see introductory text]

Industry or product class code	Industry or primary product class	All establishments ¹	All employees		Production workers			Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expenditures (\$1,000)
			Number ²	Payroll (\$1,000)	Number ²	Hours (1,000)	Wages (\$1,000)				
332710	Machine shops	22 363	240 140	8 968 035	180 651	348 982	5 968 937	17 848 404	8 527 365	26 347 619	1 659 763
3327100	Receipts for machine shop job work and job order repairs	22 363	240 140	8 968 035	180 651	348 982	5 968 937	17 848 404	8 527 365	26 347 619	1 659 763

¹Includes establishments with payroll at any time during the year.

²Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.

Note: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

Table 6a. **Products Statistics: 2002 and 1997**

[Includes quantity and value of products of this industry produced by (1) establishments classified in this industry (primary) and (2) establishments classified in other industries (secondary). Transfers of products of this industry from one establishment of a company to another establishment of the same company (interplant transfers) are also included. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, and explanation of terms, see note 2 at end of table. For meaning of abbreviations and symbols, see introductory text]

Product code	Product	Number of companies with shipments of \$100,000 or more	Quantity of production for all purposes	Product shipments	
				Quantity	Value (\$1,000)
332710	Machine shops	2002.. N	X	X	24 571 307
	1997.. N	N	X	X	24 415 007
3327100	Receipts for machine shop job work and job order repairs	2002.. N	X	X	24 571 307
	1997.. N	N	X	X	24 415 007
33271001	Receipts for machine shop job work and job order repairs	2002.. N	X	X	18 782 118
	1997.. N	N	X	X	20 541 034
3327100100	Receipts for machine shop job work and job order repairs	2002.. 8 504	X	X	18 782 118
	1997.. 10 493	N	X	X	20 541 034
3327100Y	Receipts for machine shop job work and job order repairs, nsk, total	2002.. N	X	X	5 789 189
	1997.. N	N	X	X	3 873 973
3327100YWW	Receipts for machine shop job work and job order repairs, nsk, for nonadministrative-record establishments	2002.. N	X	X	3 826 494
	1997.. N	N	X	X	2 284 709
3327100YWY	Receipts for machine shop job work and job order repairs, nsk, for administrative-record establishments	2002.. N	X	X	1 962 695
	1997.. N	N	X	X	1 589 264

Note 1: For some establishments, data have been estimated from central unit values that are based on quantity-value relationships of reported data. The following symbols are used when percentage of each quantity figure estimated in this manner equals or exceeds 10 percent of published figure: p-10 to 19 percent estimated; q-20 to 29 percent estimated. If 30 percent or more is estimated, figure is replaced by S.

Note 2: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

Table 6b. **Product Class Shipments for Selected States: 2002 and 1997**

[Not applicable for this report.]

Table 7. Materials Consumed by Kind: 2002 and 1997

[Includes quantity and cost of materials consumed or put into production by establishments classified only in this industry. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, and explanation of terms, see note 2 at end of table. For meaning of abbreviations and symbols, see introductory text]

Material code	Material consumed	Quantity	Delivered cost (\$1,000)
332710	Machine shops		
00900001	Total materials2002..	X	6 298 980
1997..	X	6 265 488
33272203	Metal bolts, nuts, screws, washers, rivets, and other screw machine products2002..	X	133 603
1997..	X	217 120
33200097	Other fabricated metal products (excluding forgings)2002..	X	399 045
1997..	X	435 690
33210000	Forgings2002..	X	157 598
1997..	X	N
33151001	Iron and steel castings (rough and semifinished)2002..	X	707 976
1997..	X	603 266
33152005	Aluminum and aluminum-base alloy castings (rough and semifinished)2002..	X	225 496
1997..	X	198 144
33152003	Other nonferrous metalcastings, rough and semifinished (excluding aluminum and aluminum-base alloy).....2002..	X	26 319
1997..	X	55 420
33120007	Steel bars, bar shapes, and plate (excluding castings, forgings, and fabricated metal products)2002..	X	333 169
1997..	X	632 608
33120016	Steel sheet and strip (including tinplate)2002..	X	96 756
1997..	X	N
33120019	Steel structural shapes and sheet piling (excluding castings, forgings, and fabricated metal products)2002..	X	13 255
1997..	X	39 402
33120091	All other steel shapes and forms (excluding castings, forgings, fabricated metal products, bars, bar shapes, plate, sheet, strip, structural shapes, and sheet piling)2002..	X	89 428
1997..	X	99 635
33142105	Copper and copper-base alloy rod, bar, and mechanical wire (including extruded and drawn shapes)2002..	X	18 787
1997..	X	47 727
33142113	All other copper and copper-base alloy shapes and forms (excluding castings, forgings, fabricated metal products, rods, bars, mechanical wire, sheet, plate, and strip)2002..	X	38 480
1997..	X	N
33131500	Aluminum and aluminum-base alloy sheet, plate, foil, and welded tubing.....2002..	X	109 330
1997..	X	N
33100055	All other aluminum and aluminum-base alloy shapes and forms (excluding castings, forgings, and fabricated metal products)2002..	X	134 139
1997..	X	133 330
33100082	Other nonferrous metal shapes and forms (excluding aluminum and aluminum-base alloy and copper and copper-base alloy castings, forgings, and fabricated metal products)2002..	X	38 106
1997..	X	N
33351503	Cutting tools for machine tools2002..	X	150 014
1997..	X	301 761
00190090	Fluid power products2002..	X	43 127
1997..	X	124 217
00970099	All other materials and components, parts, containers, and supplies2002..	X	1 686 461
1997..	X	1 272 612
00971000	Materials, ingredients, containers, and supplies, nsk2002..	X	1 897 891
1997..	X	2 104 556

Note 1: For some establishments, data have been estimated from central unit values that are based on quantity-value relationships of reported data. The following symbols are used when percentage of each quantity figure estimated in this manner equals or exceeds 10 percent of published figure: p-10 to 19 percent estimated; q-20 to 29 percent estimated. If 30 percent or more is estimated, figure is replaced by S.

Note 2: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.